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## Synthesis and Characterization of Mg Doped ZnO and Importance of Secondary Phases

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### ABSTRACT

Magnesium (Mg) doped zinc oxide (ZnO) is synthesized by nitriding method at 300 °C. XRD studies shows that crystallite size at 300 °C is 27.3 nm. The secondary phase shows the disruption of the hexagonal structure of the ZnO. EDAX confirms the presence of Zn, Mg and O and hence the sample is pure. FTIR studies confirm the presence of ZnO and MgO. Optoelectronic studies are also conducted and it has been confirmed that due to the doping of Mg and also which is present in secondary phase, the PL spectra shows a broad red shift from 633 nm to 651 nm, which shows the significance of the secondary phases.

### 1. Introduction

Zinc Oxide is a semiconducting material which has interesting characteristics and device applications [1]. There are various synthesis methods to grow different ZnO nanostructures, including nanoparticles, nanowires, nanorods, nanotubes, nanobelts, and other complex morphologies [2]. Many methods have been used to prepare ZnO nano particles like sol-gel method [3], thermal decomposition, and chemical vapor deposition and alloy evaporation deposition methods. The physical chemical properties and the applications of the ZnO are altered by the ration of the doping elements [4]. It also depends on the preparation method and condition. Thus, the ZnO is doped with elements (Al, Ga, In, Cu, Mg and so on) to increase electrical conductivity and transmittance in the visible range and stability against heat [5]. Thus, magnesium oxides act as the dopant, and enter into ZnO lattices [6] and disrupt the local symmetry of ZnO structure while the divalent magnesium ions (Mg<sup>2+</sup> ions) of wide energy band gap of 7.80 eV [7] take the interstitial positions around Zn<sup>2+</sup> ions in the precipitation. As a magnesium is an alkaline earth metal, it is devoid of limited to a small area d levels, the complications with optical properties arising from the electronic structures much straighten out, and the alloy consequently provides a better scope to enhance the band gap of wurtzite ZnO [8]. The main advantages of this semiconductor are, it can be grown at even low temperature [9], wide direct band-gap energy (3.37 eV) [10] and large exciton binding energy (60 meV) [11]. Due to this, it is important to make it attractive for high temperature electronic and optoelectronic application, for example, light emitting diodes (LEDs), UV detectors, and semiconductor laser [12], field emission material, gas sensor and transparent conductive coatings. Nowadays, ZnO is one of the materials that have been used in forensic field for fingerprint detection [13]. The electromagnetic radiation wave-length of ZnO nanoparticles is about 290 nm and its photoluminescence property emit green and orange light in visible region at 520 nm and 620 nm, respectively. Due to these visible emissions, ZnO nanoparticle is attractive in fingerprint application, where it is needed to form images on dark surfaces by means of UV excitation [14]. Doping is known to modify the, electrical and optical properties of metal oxides. It has been successfully used to modify energy band gap, improve electron transfer and so affect the optical properties of ZnO that involved its three major luminescence that are ultraviolet (UV) green and red emissions.

### 2. Experimental Methods

#### 2.1 Materials

Zinc nitrate, magnesium nitrate, citric acid, urea, and poly ethanol glycol (Nice Company AR Grade) were purchased and used without further purification.

#### 2.2 Experimental Sections

60 g of zinc nitrate was dissolved in a 75 mL of double distilled water which was mixed with 60 g of citric acid (dissolved in 10 mL water) and 60 g of urea (dissolved in 10 mL of water) and kept in a magnetic stirrer for 10 min. After 10 minutes, 5 g of magnesium nitrate was taken and dissolved in 10 mL of water which was mixed with a zinc nitrate solution. This event was kept in a magnetic stirrer for one hour at a temperature of 80 °C. Then, 10 mL PEG (poly ethylene glycol) was added and again kept in the hot plate for 10 hours at a constant temperature. Later it was kept in muffle furnace for 300 °C of temperatures up to 3 h.

#### 2.3 Instrumental Used

The synthesized material was characterized using the instruments XRD of Scanning Mode 2 Theta/Theta of scanning type continuous scanning X-Ray 40 kV/30 mA and the data was recorded using CuK $\beta$  radiation. JEOL JSM 6510-LV scanning electron microscope with MOXTEK 550i thin film coated IXRF energy dispersive spectrometer (EDAX) was used for morphological and for determining the percentage of elements present in the sample. The photo luminescence studies were done using LS 45 fluorescence spectrometer by PerkinElmer model. Reflection and transmission studies were done using JASCO UV-Vis DRS photometric mode V - 650 series model. The band gap of the material was studied using UV Spectrum-JASCO V-650 series of Kubelka-Munk model.

### 3. Results and Discussion

#### 3.1 X-Ray Diffraction Analysis

X-ray diffraction (XRD) analysis is used to investigate the crystal structure of the sample. Fig. 1 represents the XRD pattern of Mg doped ZnO. The intensity data was collected over a 2 $\theta$  range of 10-80°. This XRD pattern has the characteristic peaks of ZnO [15]. The average crystallite size and the various XRD parameters for the maximum peak intensity [101] are tabulated in Tables 1 and 2. Table 2 shows the grain size and the FWHM which are calculated for all the peaks of XRD spectra. The grain size

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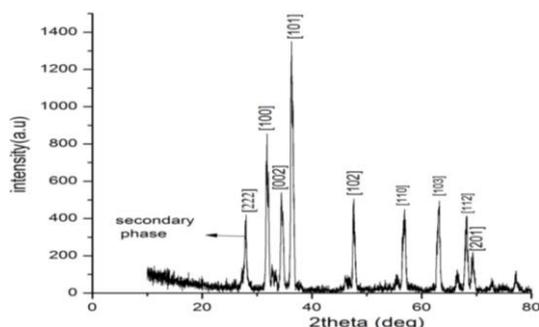
(D) is obtained from XRD peaks using the Debye-Scherrer's equation [16],  $D = (K\lambda/\beta\cos\theta)$ , where K is Dimensionless shape factor, with a value close to unity. The shape factor has a typical value of about 0.9, but varies with the actual shape of the crystallite;  $\lambda =$  Sources for  $\text{CuK}\alpha = 1.541 \times 10^{-10}$ .  $\beta =$  Full Width Half Maximum value XRD data and  $\theta =$  Bragg's Angle (Corresponding  $2\theta$  Values are converted into  $\theta$  values).

The microstrain can be calculated from  $\epsilon = \beta \cos \theta / 4$   
 The dislocation density of the nanoparticle is  $S = 1 / D^2(\text{nm})^{-2}$   
 The d-spacing of the atom is calculated by  $d = (n\lambda / \sin \theta) \text{ \AA}$

where n = order of diffraction,  $\lambda =$  Wavelength and  $\theta =$  diffraction angle.

**Table 1** XRD parameters of synthesized ZnO at temp 300 °C

S.No.	XRD Parameters	Plane [101]
1	Grain Size (D)	27.3 nm
2	Micro Strain ( $\epsilon$ )	0.005106
3	Dislocation density (S)	$13.3 \times 10^{14}(\text{nm})^{-2}$
4	d-spacing	$2.395 \times 10^{-10}$ m
5	FWHM ( $\beta$ )	0.3762

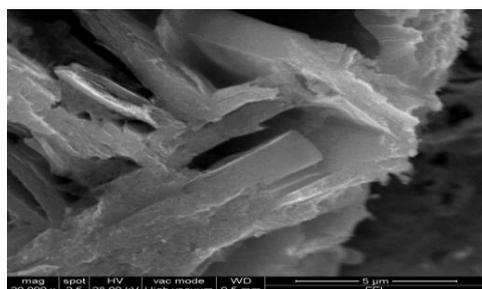


**Fig. 1** XRD pattern of synthesized ZnO at temp 300 °C

$2\theta$  values  $31.89^\circ$ ,  $34.73^\circ$ ,  $36.29^\circ$ ,  $47.64^\circ$  are observed which corresponds to [100], [002], [101], [102] planes, shows a typical XRD pattern of ZnO particles [17]. This XRD peak matches with the JCPDS card no. 36-1451 of the ZnO structure which are standard hexagonal peaks and no, secondary phase is within the limit of the XRD measurement and apparently there is no peak for MgO. Therefore, the XRD peaks indicating Mg ions are substituted for Zn ions because both have very similar ionic radii (0.57 and 0.60 Å) [18], and there is no variation in the structure of the ZnO nanoparticles. But there is a secondary phase at about  $28^\circ$  which corresponds to [222] [19] which may be due to MgO which has orthorhombic spaces which disrupts the wurtzite hexagonal structure with a doping amount of 3.5 mol% of mg doped ZnO. Hence, these result demonstrate the fact that Mg-doped ZnO synthesized at 300 °C contains amorphous  $\text{Mg}(\text{OH})_2$ , and at high temperature (above 300 °C)  $\text{Mg}(\text{OH})_2$  decomposes [20] and leads to  $\text{Mg}^{2+}$  diffusion into the ZnO lattice structure. Thus, this indicates that  $\text{Mg}^{2+}$  is not incorporated into the ZnO lattice, which forms a secondary phase. This confirms that Mg disrupts and occupies the Zn site [21].

**Table 2** The grain size and the FWHM for the planes of XRD spectra

S.No	Planes	$2\theta$ (°)	$\beta$	Grain size (D) nm
1	[222]	28.36	0.269	31.82
2	[100]	31.89	0.33	26.16
3	[002]	34.73	0.356	24.41
4	[102]	47.64	0.494	18.37
5	[110]	57	0.59	16.01
6	[103]	62.34	0.646	15.02
7	[112]	68.28	0.708	14.17
8	[201]	69.32	0.704	14.04



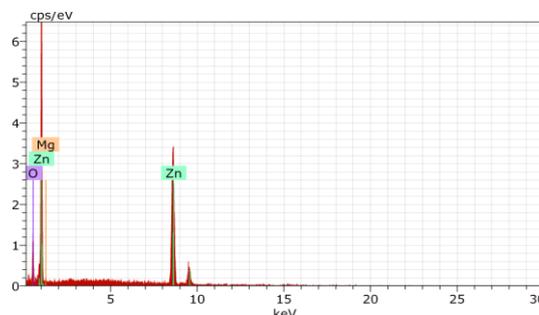
**Fig. 2** SEM pattern of synthesized ZnO at temp 300°C  
<https://doi.org/10.30799/jnst.255.19050406>

### 3.2 Scanning Electron Microscopy Analysis

The morphology of Mg doped ZnO, from scanning electron microscopy (SEM) shown in Fig. 2, shows irregular flakes, which are not in nanosized though the crystallite size falls under nanoregion, from XRD analysis.

### 3.3 Energy Dispersive X-Ray Analysis

The energy dispersive X-ray (EDAX) graph is shown in Fig. 3. The EDAX analysis shows peaks of Zn, Mg and O elements with no additional peaks. This confirms that the sample is pure. The percentage of Zn, Mg and O elements present are tabulated in Table 3.



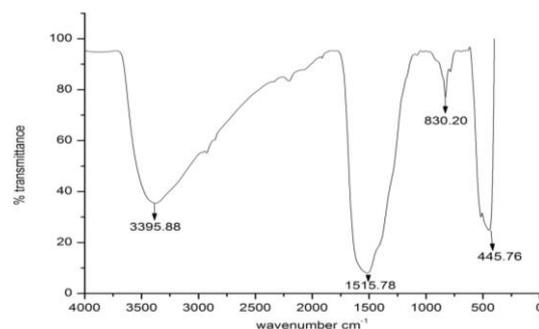
**Fig. 3** EDAX pattern at 300 °C

**Table 3** The atomic percentage calculated for synthesized ZnO at 300 °C

Element	Atomic % 300 °C
Zn	41.13
O	54.95
Mg	3.92

### 3.4 Fourier Transform Infrared Spectroscopy Analysis

Fourier transform infrared spectroscopy (FTIR) analysis is done for the sample. Fig. 4 shows the FTIR spectrum of synthesized ZnO at 300 °C. The various modes of vibration are observed at different regions of FTIR spectrum. The broad peak at  $3395.88 \text{ cm}^{-1}$  [22] indicated the -OH stretching vibrations. These stretching vibrations correspond to hydroxyl band. The peak at  $1515.78 \text{ cm}^{-1}$  [23] is due to bending vibration of free water. This vibration indicates the presence of bound  $\text{H}_2\text{O}$  on the surface of the sample. The absorption at  $830.20 \text{ cm}^{-1}$  [24] is due to the stretching vibration of Mg-O-Mg bonding. The presence of peaks at  $445.7 \text{ cm}^{-1}$  [25] is the characteristic peaks of Zn-O stretching vibration. It is in the lower frequency side is due to some structural changes by doping with Mg [26].



**Fig. 4** FTIR pattern of synthesized ZnO at temp 300 °C

**Table 4** FTIR peak interpretation

Wave number ( $\text{cm}^{-1}$ )	Assignment
3395.88 (m)	O-H stretching
1515.78 (s)	Bound $\text{H}_2\text{O}$
830.20 (m)	Mg-O stretching
445.76 (s)	Zn-O stretching

### 3.5 UV-Diffuse Reflectance Spectra

In order to investigate the doping effect on optical properties, the UV-Vis diffuse reflectance spectra has been observed of synthesized ZnO in Fig 5 and the band gap of the sample is calculated. Fig. 5b represents the transmittance spectra of synthesized ZnO in the wavelength range of 200-1000 nm. The reflectance edge is 313 nm for the temperature 300 °C. In the spectra gradually the reflectance shifted towards the green band emission and hence it indicates the incorporation of magnesium in the zinc oxide interstitial site. This confirms that the material has a good reflectance characteristic. The sample show that the reflectance is

increasing from UV to visible range with more than 80% of reflectance. Equally in the transmittance spectrum the spectrum shows the same character [27].

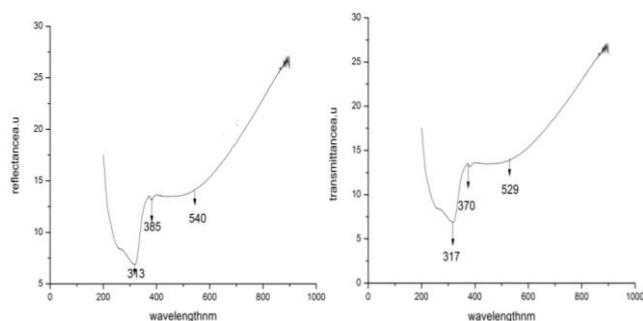


Fig. 5 UV-Vis DRS spectra for Reflectance and b) transmittance

### 3.6 Band Gap Energy

The bandgap energy calculation of ZnO material was performed based on the diffuse reflectance spectra by using Kubelka Munk plot [28] shown in the Fig. 6. The optical band gap has been calculated and found to increase from 3.18 eV for undoped ZnO [29] to 3.44 eV for Mg-doped ZnO at temp 300 °C, because MgO has a wider band gap than ZnO [30]. Hsu *et al.* reported that doping with Mg increases the band gap of ZnO. This increase in the band gap might be due to increase in carrier concentration that blocks the lowest states in the conduction band, this effect is known as Burstein-Moss effect. Excitonic transition energy shifted to a high energy value due to Mg doping in ZnO. During the formation of the Mg: ZnO structure, Mg<sup>2+</sup> ions were substituted for the Zn<sup>2+</sup> ions. However, Mg doping in the ZnO acts as donor and the band gap of the structure increases.

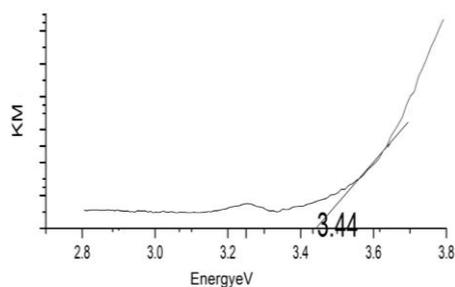


Fig. 6 UV-Vis DRS band gap energy of the material

### 3.7 Photo Luminescence

The photoluminescence spectra of synthesized Zinc oxide recorded with the excited wavelength of 651 nm shown in the Fig. 7. For the temperature 300 °C, two distinct emission features can easily be discerned: One around 371 nm of 3.34 eV and the other at 651 nm of 1.9 eV. The fluorescence at 371 nm corresponds to the characteristic band edge emission. The red luminescence at 651 nm observed in the present case has been assigned to electronic transitions from the Zn level to the valence band. The energy level corresponding to Zn interstitials lies just below the conduction band, and it can trap photo excited electrons followed by their radiative recombination with holes in the valence band. In our experiment, an interesting phenomenon is observed that the intensity of the visible emission band in Mg-doped ZnO is stronger. This may be attributed to the increase in concentration of oxygen vacancies and surface recombination effects on the material [31]. Mg doped ZnO structures have changed the optical properties significantly.

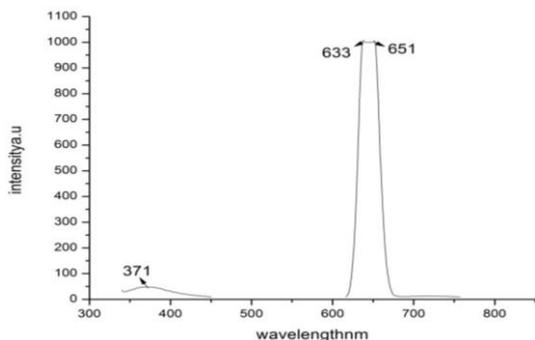


Fig. 7 Photo luminescence for temp 300 °C

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## 4. Conclusion

Mg doped ZnO is synthesized and its structural and optical properties are investigated. EDAX confirms the purity of the sample and the average crystallite size is 27.3 nm at 300 °C, from XRD analysis. The morphology from the SEM image shows irregular sheets are formed which are above the nanoscale. The FTIR spectrum shows the presence of MgO and ZnO in the sample. The photo luminescence studies reveal a strong emission at red band region which indicates the doping of Mg in the ZnO interstitial sites. UV-Vis DRS spectra show a good reflectance and transmittance characteristics. The optical band gap of the material is calculated as 3.44 eV at the temperature 300 °C. Hence, from this it is seen that the size of the particles are greater than the nanoscale, but with crystallite size in the nanoscale, the presence of Mg as a dopant has disrupted the hexagonal structure, which is shown by the secondary phase from XRD spectra and the presence of MgO dopant has modified the energy levels and the band gap energy of ZnO. Further, this proves the importance of secondary phases which is established from the PL studies, with broad red shift from 633 nm to 651 nm which makes the material more significant for the optoelectronic applications.

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